

## SLOVENSKI STANDARD SIST EN IEC 60034-14:2019

01-februar-2019

Nadomešča:

SIST EN 60034-14:2004

SIST EN 60034-14:2004/A1:2007

Električni rotacijski stroji - 14. del: Mehanske vibracije nekaterih strojev za višino gredi 56 mm in več - Meritve, vrednotenje in mejne vrednosti stopenj jakosti (IEC 60034-14:2018)

Rotating electrical machines - Part 14: Mechanical vibration of certain machines with shaft heights 56 mm and higher - Measurement, evaluation and limits of vibration severity (IEC 60034-14:2018)

(standards.iteh.ai)

Drehende elektrische Maschinen - Teil 14: Mechanische Schwingungen von bestimmten Maschinen mit einer Achshöhe von 56 mm und höher - Messung, Bewertung und Grenzwerte der Schwingstärke (IEC 60034-14:2018) 4-14-2019

Machines électriques tournantes - Partie 14: Vibrations mécaniques de certaines machines de hauteur d'axe supérieure ou égale à 56 mm - Mesurage, évaluation et limites de l'intensité vibratoire (IEC 60034-14:2018)

Ta slovenski standard je istoveten z: EN IEC 60034-14:2018

### ICS:

17.160 Vibracije, meritve udarcev in Vibrations, shock and

vibracij vibration measurements

29.160.01 Rotacijski stroji na splošno Rotating machinery in

general

SIST EN IEC 60034-14:2019 en,fr,de

SIST EN IEC 60034-14:2019

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN IEC 60034-14:2019

https://standards.iteh.ai/catalog/standards/sist/ec005e59-d495-46aa-8353-b358da6b9f10/sist-en-iec-60034-14-2019

EUROPEAN STANDARD

**EN IEC 60034-14** 

NORME EUROPÉENNE EUROPÄISCHE NORM

October 2018

ICS 29.160.01

Supersedes EN 60034-14:2004

#### **English Version**

Rotating electrical machines - Part 14: Mechanical vibration of certain machines with shaft heights 56 mm and higher - Measurement, evaluation and limits of vibration severity (IEC 60034-14:2018)

Machines électriques tournantes - Partie 14: Vibrations mécaniques de certaines machines de hauteur d'axe supérieure ou égale à 56 mm - Mesurage, évaluation et limites de l'intensité vibratoire (IEC 60034-14:2018)

Drehende elektrische Maschinen - Teil 14: Mechanische Schwingungen von bestimmten Maschinen mit einer Achshöhe von 56 mm und höher - Messung, Bewertung und Grenzwerte der Schwingstärke (IEC 60034-14:2018)

This European Standard was approved by CENELEC on 2018-09-21. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member. In Clark Standards. 110 (1997)

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions dards, itch avcatalog/standards/sist/ec005e59-d495-46aa-8353-

b358da6b9f10/sist-en-iec-60034-14-2019

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

### EN IEC 60034-14:2018 (E)

### **European foreword**

The text of document 2/1906/FDIS, future edition 4 of IEC 60034-14, prepared by IEC/TC 2 "Rotating machinery" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60034-14:2018.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2019-06-21 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2021-09-21

This document supersedes EN 60034-14:2004.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

## iTeh STANDARD PREVIEW (standards.iteh.ai)

The text of the International Standard IEC 60034-14:2018 was approved by CENELEC as a European Standard without any modification. 358da6b9f10/sist-en-iec-60034-14-2019

### **Annex ZA**

(normative)

## Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: <a href="https://www.cenelec.eu">www.cenelec.eu</a>.

| <u>Publication</u> | <u>Year</u> | <u>Title</u>   | EN/HD                   | <u>Year</u> |
|--------------------|-------------|--|-------------------------|-------------|
| IEC 60034-1        | -           | Rotating electrical machines - Part 1: Rating and performance  | EN 60034-1 <sup>1</sup> | -           |
| IEC 60034-7        | -           | Rotating electrical machines - Part 7; Classification of types of constructions and mounting arrangements (IM Code)  | EN 60034-7              | -           |
| ISO 2954           | -           | Mechanical vibration of rotating and reciprocating machinery; Requirements for instruments for measuring vibration severity  SIST EN IEC 60034-14:2019  https://standards.iteh.ai/catalog/standards/sist/ec005e59-d495-46aa-8353 | <u>-</u><br>3-          | -           |
| ISO 10817-1        |             | Rotating shaft vibration measuring systems - Part 1: Relative and absolute sensing of radial vibration   |                         | -           |
| ISO 20816-1        | -           | Mechanical vibration - Measurement and evaluation of machine vibration - Part 1: General guidelines  | -                       | -           |
| ISO 21940-32       | 2 -         | Mechanical vibration - Rotor balancing - Part 32: Shaft and fitment key convention   | -                       | -           |

\_

<sup>&</sup>lt;sup>1</sup>Under preparation. Stage at the time of publication: FprEN 60034-1:2017.

SIST EN IEC 60034-14:2019

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN IEC 60034-14:2019

https://standards.iteh.ai/catalog/standards/sist/ec005e59-d495-46aa-8353-b358da6b9f10/sist-en-iec-60034-14-2019



## IEC 60034-14

Edition 4.0 2018-08

## INTERNATIONAL STANDARD

## NORME INTERNATIONALE

## Rotating electrical machines ANDARD PREVIEW

Part 14: Mechanical vibration of certain machines with shaft heights 56 mm and higher – Measurement, evaluation and limits of vibration severity

SIST EN IEC 60034-14:2019

Machines électriques tournantes op/standards/sist/ec005e59-d495-46aa-8353-

Partie 14: Vibrations mécaniques de certaines machines de hauteur d'axe supérieure ou égale à 56 mm – Mesurage, évaluation et limites de l'intensité vibratoire

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 29.160.01 ISBN 978-2-8322-5902-3

Warning! Make sure that you obtained this publication from an authorized distributor. Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

## CONTENTS

| FC  | FOREWORD4 |  |     |  |  |
|-----|-----------|--|-----|--|--|
| 1   | 1 Scope6  |  |     |  |  |
| 2   | Norm      | native references  | 6   |  |  |
| 3   | Term      | s and definitions  | 6   |  |  |
| 4   |           |  |     |  |  |
|     | 4.1       | General  | 7   |  |  |
|     | 4.2       | Vibration magnitude  |     |  |  |
|     | 4.3       | Relative shaft vibration   |     |  |  |
| 5   | -         | surement equipment   |     |  |  |
| 6   | Mach      | ine mounting   | 8   |  |  |
|     | 6.1       | General  |     |  |  |
|     | 6.2       | Free suspension  |     |  |  |
|     | 6.3       | Rigid mounting   |     |  |  |
|     | 6.3.1     |  |     |  |  |
|     | 6.3.2     |  |     |  |  |
|     | 6.3.3     |  |     |  |  |
|     |           |  |     |  |  |
| 7   | Cond      | Active environment determination. litions of measurement. ANDARD PREVIEW   | .10 |  |  |
|     | 7.1       | Key (standards.itch.ai)  |     |  |  |
|     | 7.2       | Measurement positions and directions                                       | .10 |  |  |
|     | 7.2.1     | •  |     |  |  |
|     | 7.2.2     |  |     |  |  |
|     | 7.3       | Test conditions b358da6b9f10/sist-en-iec-60034-14-2019                     | .10 |  |  |
|     | 7.4       | Vibration transducer   | .10 |  |  |
| 8   | Limit     | s of bearing housing vibration   | .11 |  |  |
|     | 8.1       | Limits of vibration magnitude  | .11 |  |  |
|     | 8.2       | Limits of vibration velocity with twice-line frequency for a.c. machines   | .12 |  |  |
|     | 8.3       | Axial vibration  | .12 |  |  |
| 9   | Limit     | s of relative shaft vibration  | .12 |  |  |
| Bik | oliograp  | phy  | .18 |  |  |
|     | 0 1       |  |     |  |  |
| Fic | nure 1 -  | - Minimum elastic displacement as a function of rated speed                | 13  |  |  |
|     |           | - Preferred positions of measurement applicable to one or both ends of the |     |  |  |
|     |           | - Freiened positions of measurement applicable to one of both ends of the  | .14 |  |  |
|     |           | - Measurement positions for those ends of machines where measurements      |     |  |  |
| ac  | cording   | to Figure 2 are not possible without disassembly of parts                  | .14 |  |  |
| Fig | gure 4 -  | - Measurement positions for pedestal bearing                               | .15 |  |  |
|     |           | - Preferred circumferential position of transducers for the measurement of |     |  |  |
|     |           | naft displacement  | .15 |  |  |
| Fig | gure 6 -  | - Measurement positions for vertical machines (measurements to be made at  |     |  |  |
| the | bearin    | g housing; when not accessible, then as close as possible)                 | .16 |  |  |
| Fig | gure 7 –  | - Vibration limit diagram for shaft heights <i>H</i> > 132 mm              | .17 |  |  |
|     |           |  |     |  |  |
| Та  | ble 1 –   | Limits of maximum vibration magnitude in displacement (r.m.s.) and         |     |  |  |
|     |           | .m.s.) for shaft height H  | .11 |  |  |

| IEC 60034-14:2018 © IEC 2018                | - 3 -  |   |
|---|--|---|
| Table 2 – Limits for the maximum shaft vibr | ration $(S_{\mathbf{p-p}})$ and the maximum run-out1 | 3 |

# iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN IEC 60034-14:2019</u> https://standards.iteh.ai/catalog/standards/sist/ec005e59-d495-46aa-8353-b358da6b9f10/sist-en-iec-60034-14-2019

### INTERNATIONAL ELECTROTECHNICAL COMMISSION

### **ROTATING ELECTRICAL MACHINES -**

## Part 14: Mechanical vibration of certain machines with shaft heights 56 mm and higher – Measurement, evaluation and limits of vibration severity

## **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.

  b358da6b9f10/sist-en-iec-60034-14-2019
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60034-14 has been prepared by IEC technical committee 2: Rotating machinery.

This fourth edition cancels and replaces the third edition, published in 2003, and its amendment 1, published in 2007. It constitutes a technical revision.

The significant technical changes with respect to the previous edition are:

- a) 6.2 is significantly changed to better explain the definition "free suspension".
- b) 6.3: a second method of rigid mount is added since the first method is not always possible on the test floor.
- c) 7.1: an improved option for shaft key is defined.

IEC 60034-14:2018 © IEC 2018

- 5 -

- d) Clause 8: considerable effort to harmonize with NEMA MG 1 and IEEE 841 and API 541, and also establish levels which are achievable and more in line with best practices. Table 1 is reduced to two shaft-height range sections.
- e) 8.2: definition of twice line frequency simplified along with Figure 7 added.

The text of this International Standard is based on the following documents:

| FDIS        | Report on voting |  |
|-------------|------------------|--|
| 2/1906/FDIS | 2/1914/RVD       |  |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60034 series, published under the general title *Rotating electrical machines*, can be found on the IEC website.

NOTE For A table of cross-references of all IEC TC 2 publications can be found in the IEC TC 2 dashboard on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be provided that the data related to the specific document.

· reconfirmed,

(standards.iteh.ai)

- withdrawn,
- replaced by a revised edition, of SIST EN IEC 60034-14:2019
- amended. https://standards.iteh.ai/catalog/standards/sist/ec005e59-d495-46aa-8353-b358da6b9f10/sist-en-iec-60034-14-2019