



SLOVENSKI STANDARD SIST EN 2350:2024

01-december-2024

Aeronavtika - Odklopniki - Tehnična specifikacija

Aerospace series - Circuit breakers - Technical specification

Luft- und Raumfahrt - Schutzschalter - Technische Lieferbedingungen

Série aérospatiale - Disjoncteurs - Spécification technique

Ta slovenski standard je istoveten z: EN 2350:2024

ICS:

49.060 Letalska in vesoljska električna oprema in sistemi Aerospace electric equipment and systems

SIST EN 2350:2024

en,fr,de

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 2350

October 2024

ICS 49.060

Supersedes EN 2350:1990

English Version

Aerospace series - Circuit breakers - Technical
specification

Série aérospatiale - Disjoncteurs - Spécification
technique

Luft- und Raumfahrt - Schutzschalter - Technische
Lieferbedingungen

This European Standard was approved by CEN on 29 April 2024.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.

SIST EN 2350:2024

<https://standards.iteh.ai/catalog/standards/sist/e0db8c2e-e5b8-4933-ad60-56108fad3e22/sist-en-2350-2024>



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

Page

European foreword	4
1 Scope.....	5
2 Normative references.....	5
3 Terms and definitions	5
4 Design.....	6
4.1 Insulating housing	6
4.2 Trip-free mechanism	6
4.3 Mounting.....	7
4.4 Electrical connection components.....	7
4.5 Actuator button	7
4.6 Calibration safety device	7
4.7 Leakage paths.....	7
4.8 Insulants.....	7
4.9 Protection against corrosion	7
4.10 Fasteners.....	7
5 Tests – Requirements – Procedures – Evaluation	9
5.1 General.....	9
5.2 Mechanical tests	10
5.2.1 Visual inspection.....	10
5.2.2 Dimensions and masses	10
5.2.3 Actuating components	10
5.2.4 Strength of mounting.....	11
5.2.5 Strength of connections	11
5.3 Environmental tests.....	12
5.3.1 Vibration performance	12
5.3.2 Mechanical shocks	12
5.3.3 Centrifugal acceleration	13
5.4 Climatic environmental tests.....	14
5.4.1 Sand and dust	14
5.4.2 Corrosion test (salt spray).....	14
5.4.3 Humidity	14
5.4.4 Resistance to explosion	15
5.4.5 Fluid contamination.....	15
5.5 Electrical tests.....	17
5.5.1 Voltage drop.....	17
5.5.2 Insulation resistance	17
5.5.3 Dielectric strength.....	18
5.5.4 Tripping points.....	18
5.5.5 Short circuit performance	19
5.6 Service life tests (endurance).....	22
5.6.1 General.....	22
5.6.2 Procedure	22
5.6.3 Service life with overload tripping.....	23
6 Qualification	23
6.1 General conditions	23

6.2	Selection of samples	23
7	Periodic tests to maintain qualification	26
7.1	Circuit breakers	26
7.2	Materials	26
8	Acceptance	27
8.1	Responsibility	27
8.2	Tests	27
8.2.1	General	27
8.2.2	Evaluation.....	27
9	Marking	28
	Bibliography	29

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[SIST EN 2350:2024](#)

<https://standards.iteh.ai/catalog/standards/sist/e0db8c2e-e5b8-4933-ad60-56108fad3e22/sist-en-2350-2024>

EN 2350:2024 (E)**European foreword**

This document (EN 2350:2024) has been prepared by ASD-STAN.

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2025, and conflicting national standards shall be withdrawn at the latest by April 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 2350:1990.

The main changes with respect to the previous edition are as follows:

- EN 2350 (P1), 09/1990 — General editorial improvements and update of Clause 2 and Bibliography.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this document: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

SIST EN 2350:2024

<https://standards.iteh.ai/catalog/standards/sist/e0db8c2e-e5b8-4933-ad60-56108fad3e22/sist-en-2350-2024>

1 Scope

This document gives design information and specifies test methods for aircraft circuit breakers covered by European Standards. It is applicable if it is referred to in these standards.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2669, *Environmental tests for aircraft equipment — Steady-state acceleration*

ISO 7137, *Aircraft — Environmental conditions and test procedures for airborne equipment*

IEC 60050-441, *International electrotechnical vocabulary (IEV) — Part 441: Switchgear, controlgear and fuses*

ASTM D740,¹ *Standard Specification for Methyl Ethyl Ketone*

ASTM D910,¹ *Standard Specification for Leaded Aviation — Gasolines*

MIL-PRF-7870C,² *Performance specification, lubricating oil: General purpose, low temperature*

MIL-PRF-23699F,² *Performance specification: Lubricating oil, aircraft turbine engine, synthetic base NATO code number O-156*

MIL-PRF-87937D,² *Performance specification: Cleaning compound, aerospace equipment*

SAE AMS1424G,³ *Deicing/anti-icing fluid, aircraft, Newtonian — SAE Type I*

SAE AS1241C,³ *Fire Resistant Phosphate Ester Hydraulic Fluid for Aircraft*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60050-441 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp/>
- IEC Electropedia: available at <https://www.electropedia.org/>

¹ Published by American Society for Testing and Materials (ASTM International), available at: <https://www.astm.org/>.

² Published by Department of Defense (DoD), available at: <https://assist.dla.mil/online/start/>.

³ Published by Society of Automotive Engineers (SAE), available at: <https://www.sae.org/>.

EN 2350:2024 (E)**3.1****circuit breaker with “trip-free release”**

circuit breaker in which the “open” command takes precedence over the “close” command, i.e. when the electrical trip condition is reached and pressure is exerted on the depressed actuator button, the circuit is still automatically opened

3.2**pole of a circuit breaker**

any main circuit from the input to the pertinent output terminal

Note 1 to entry: The parts of each current path (contacts, sensors, switching parts) are independent and electrically insulated.

Note 2 to entry: There may be 1, 2 or 3 poles independently of any auxiliary circuits.

3.3**current rating**

I_n

current for which the circuit breaker has been designed and designated

Note 1 to entry: Trip characteristics and test values are based on the current rating.

Note 2 to entry: Current is in amperes.

3.4**voltage ratings**

voltage levels for which the circuit breaker is designed

Note 1 to entry: Insulation values and test voltages are related to these rated voltages.

Note 2 to entry: Voltage levels are in volts.

3.5**indication of current and voltage values**

unless otherwise specified, the AC voltage and AC values shown are RMS values

4 Design**4.1 Insulating housing**

In addition to the switching mechanism, the insulating housing shall incorporate the connecting and mounting systems.

4.2 Trip-free mechanism

The circuit breaker shall be designed to permit trip-free release, i.e. so that it is switched off at overload and remains switched off even when the button is held in the closed position. Resetting of the circuit breaker shall be possible only after complete release of the actuator button.

In no case shall operation under these conditions affect the further serviceability of the circuit breaker.

All poles of a multi-pole circuit breaker shall trip on single or multi-phase overload. The time lag between opening of the first and last pole shall not exceed 10 ms.

4.3 Mounting

All visible parts shall be black and non-reflective.

4.4 Electrical connection components

These shall be suitable to fit the cable lugs (or contacts).

4.5 Actuator button

In the closed position, the visible part of the actuator button shall be black. In the “off” (open) position, a white strip shall be exposed. The outer part of this button shall be insulated from all live parts.

In no case shall the actuator button remain in an intermediate position or give an incorrect indication of the switching condition of the circuit breaker. It shall not be removable.

- The circuit breaker contacts shall be closed by pushing the actuator button.
- The circuit breaker contacts shall be opened by pulling the actuator button.

The current rating of the circuit breaker shall be indicated indelibly in white colour on the top of the actuator button. Arrangement of the digits is indicated in the product standard.

4.6 Calibration safety device

The circuit breaker shall be designed in such a way that the calibration cannot be interfered with without breaking a seal.

4.7 Leakage paths

Leakage paths and the minimum distance to be observed between live parts and all other parts of the circuit breaker in non-insulating materials and between live parts of opposite polarity shall be sufficient to avoid damage and spark-over under all operating and ambient conditions.

4.8 Insulants

Insulating parts shall be of non-inflammable or self-extinguishing materials and shall not emit noxious or explosive vapours.

They shall be resistant to fungus growth and the effects of microorganisms.

Protective coatings and materials which may chip, crack or shatter shall not be used.

4.9 Protection against corrosion

All metal parts shall be either resistant to or protected against corrosion.

In case of contact between dissimilar metals, they shall be protected against electrochemical corrosion.

Where bimetals are used, any corrosion which may occur shall not affect the proper function of the circuit breaker.

4.10 Fasteners

Screws and nuts shall be locked so that the connections cannot be damaged.

EN 2350:2024 (E)

iTeh Standards
(<https://standards.itih.ai>)
Document Preview

[SIST EN 2350:2024](https://standards.itih.ai/catalog/standards/sist/e0db8c2e-e5b8-4933-ad60-56108fad3e22/sist-en-2350-2024)

<https://standards.itih.ai/catalog/standards/sist/e0db8c2e-e5b8-4933-ad60-56108fad3e22/sist-en-2350-2024>

5 Tests – Requirements – Procedures – Evaluation

5.1 General

5.1.1 Unless otherwise indicated, measurement conditions are as follows:

- ambient temperature $(23 \pm 5) ^\circ\text{C}$;
- pressure 840 hPa to 1 070 hPa;⁴
- relative humidity $\leq 85 \%$.

5.1.2 Mechanical tests shall be carried out with the circuit breakers mounted in their normal position on a metal holder at least 2 mm thick.

5.1.3 For thermal tests the circuit breakers shall be mounted with the minimum distance between each other as specified in the product standard.

5.1.4 For electrical tests the circuit breakers shall be connected to cables as shown in Table 1.

The cables shall be at least 0,5 metre-long.

Where several circuit breakers or the poles of multi-pole circuit breakers are connected in series, the connecting cable between the circuit breakers or poles shall be $2 \text{ m} \times 0,5 \text{ m}$ -long.

The cable lugs used shall be compatible with the circuit breaker terminals.

Table 1 — Cables used for electrical tests for the circuit breakers

Current rating A	Cross section mm ²	Corresponding AWG ^a Cross section
Up to 1	0,6	20
1,5 to 6	1	18
7 to 10	1,2	16
11 to 15	2	14
16 to 20	3	12
21 to 25	5	10
26 to 40	9	8
41 to 50	14	6
^a AWG = American Wire Gauge.		

⁴ 1 hPa = 1 mbar.