
Cevni sistemi iz polimernih materialov za napeljave z vročo in hladno vodo - Zamreženi polietilen (PE-X) - 3. del: Fitingi - Dopolnilo A2 (ISO 15875-3:2003/DAM 2:2020)

Plastics piping systems for hot and cold water installations - Crosslinked polyethylene (PE-X) - Part 3: Fittings - Amendment 2 (ISO 15875-3:2003/DAM 2:2020)

Kunststoff-Rohrleitungssysteme für die Warm- und Kaltwasser-Installation - Vernetztes Polyethylen (PE-X) - Teil 3: Formstücke - Änderung 2 (ISO 15875-3:2003/DAM 2:2020)

Systèmes de canalisations en plastique pour les installations d'eau chaude et froide - Polyéthylène réticulé (PE-X) - Partie 3: Raccords - Amendment 2 (ISO 15875-3:2003/DAM 2:2020)

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ICS:

23.040.45	Fitingi iz polimernih materialov	Plastics fittings
91.140.60	Sistemi za oskrbo z vodo	Water supply systems

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DRAFT AMENDMENT

ISO 15875-3:2003/DAM 2

ISO/TC 138/SC 2

Secretariat: SNV

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Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) —

Part 3: Fittings

AMENDMENT 2

Systèmes de canalisations en plastique pour les installations d'eau chaude et froide — Polyéthylène réticulé (PE-X) —

Partie 3: Raccords

AMENDEMENT 2

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CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
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This document was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 155, *Plastics piping systems and ducting systems*, in collaboration with ISO Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 2, *Plastics pipes and fittings for water supplies*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

A list of all parts in the ISO 15875 series can be found on the ISO website.

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Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) —

Part 3: Fittings

AMENDMENT 2

Page 1, Clause 2

Add the normative references

ISO 2768-1, *General tolerances — Part 1: Tolerances for linear and angular dimensions without individual tolerance indications*

ISO 2768-2, *General tolerances — Part 2: Geometrical tolerances for features without individual tolerance indications*

ISO 6506-1, *Metallic materials — Brinell hardness test — Part 1: Test method*

ISO 6509-1, *Corrosion of metals and alloys — Determination of dezincification resistance of copper alloys with zinc — Part 1: Test method*

ISO 6509-2, *Corrosion of metals and alloys — Determination of dezincification resistance of copper alloys with zinc — Part 2: Assessment criteria*

ISO 6957, *Copper alloys — Ammonia test for stress corrosion resistance*

Delete the normative reference

EN 1254-3, *Copper and copper alloys — Plumbing fittings — Part 3: Fittings with compression ends for use with plastics pipes*

Page 2, [Clause 3.1.1](#)

Replace the existing [Clause 3.1.1](#) with the new [Clause 3.1.1](#) below.

3.1.1 compression fitting

fitting with internal support in which the joint is made by screwing a union nut along a thread to compress a ring on the outside wall of the pipe and finally to cause a clamping of the pipe between the ring and the inner support of the fitting

Note 1 to entry: The fitting may be with or without sealing element

ISO 15875-3:2003/DAM 2:2020(E)

Page 2, [Clause 3.1.2](#)

Replace the existing [Clause 3.1.2](#) with the new [Clause 3.1.2](#) below.

3.1.2

radial press fitting

fitting, with internal support in which the joint is made by a radial compression of a ring with a pressing tool on the outside wall of the pipe to cause a clamping of the pipe between the ring and the inner support of the fitting

Note 1 to entry: The fitting may be with or without sealing element

Page 3, new term

Add new term [3.1.5](#) below.

3.1.5

axial press fitting

fitting with internal support in which the joint is made by an axial movement of a sleeve with a pressing tool to cause a clamping of the pipe between the sleeve and the inner support of the fitting

Note 1 to entry: The fitting may be with or without sealing element

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Page 3, new term

Add new term [3.1.6](#) below.

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3.1.6

Push-fit fitting

fitting, which incorporates a sealing element, a gripping device and uses an internal support. The joint is made by pushing the pipe into the fitting and a seal is achieved without the use of heat or tools.

Note 1 to entry: In some designs, this type of joint can be disconnected and re-connected or disconnected and the fitting re-used elsewhere.

Note 2 to entry: The internal support can be an integrated part of the fitting or a separate part (supporting sleeve).

Page 3, new term

Add new term [3.1.7](#) below.

3.1.7

Radial shrink fitting

fitting, with internal support in which the joint is made by a radial shrinking of the PE-X pipe and an previously expanded ring made of visco-elastic plastics material on the outside wall of the pipe to cause a clamping of the pipe between the ring and the inner support of the fitting

Note 1 to entry: The fitting may be with or without sealing element

Note 2 to entry: The internal support can be an integrated part of the fitting or a separate part (supporting sleeve).

Page 4, Clause 4.2

Replace the existing Clause 4.2 with the new Clause 4.2 below.

4.2 Metallic fitting material

Metallic materials for fittings intended to be used with components conforming to ISO 15875 shall be either copper alloys or stainless steel alloys. The alloys shall be defined according to a standard or regulatory document.

NOTE Examples for such standards and regulatory documents are listed in the bibliography.

For copper alloys, the fittings made thereof have to comply with the corrosion resistance requirements according to Clause 8.2

Page 5, Clause 5.1

Replace the existing Clause 5.1 with the new clause below.

5.1 Appearance

5.1.1 Appearance of plastics fittings

When viewed without magnification, the internal and external surfaces of fittings shall be smooth, clean and free from scoring, cavities and other surface defects to an extent that would prevent conformance with this standard. The material shall not contain visible impurities. Slight variations in appearance of the colour shall be permitted. Each end of a fitting shall be square to its axis.

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5.1.2 Appearance of metal fittings

When viewed without magnification, the internal and external surfaces of fittings shall be clean, free from any residues from the production (e.g. free from cast sand, grease or release agent) and shall have no sharp edges or cracks.

Page 5, Clause 5.2

Replace the existing title of Clause 5.2 with the new title below.

5.2 Opacity of plastics fittings

Page 5, Clause 6.1, first sentence

Replace the existing 1st sentence of Clause 6.1 with the new two sentences below

Dimensions of plastic fittings shall be measured in accordance with ISO 3126.

Dimensions of metal fittings shall be measured in accordance with ISO 2768-1 and/or part 2.